The tekmar Two Stage Setpoint Control 152 is a microprocessor-based control that can be programmed with two independent setpoint temperatures to cycle heating or cooling devices on and off. This reliable and versatile control has adjustable differentials, time delays, and a very wide setpoint range that makes it useable in many different applications. The control has a digital LCD window that normally shows the actual sensor temperature and can be used to view the setpoints and other programmed settings.

A Universal Sensor 071 sensor is supplied with the control. The wire to the sensor may be extended up to 500 ft. (150m) by standard 18 AWG low voltage wire. The control can operate as a two stage setpoint control with a single sensor connected or as two independent one stage setpoint controls with two sensors connected. The display will indicate a sensor fault whenever a sensor is either open or short circuited.

### Technical Data

**Technical specifications**

- **Dimensions**
  - 2-7/8" x 4-3/4" x 7/8"  
  - (74 x 120 x 22 mm)
- **Gross Weight**
  - 1 lb (450g)
- **Ambient**
  - -20 to 120 °F (-30 to 50 °C)
  - < 90% RH non-condensing
- **Power supply**
  - 24 V (ac) ± 10% 50/60 Hz 3 VA
  - 24 V (dc) ± 10% 0.03 A
- **Relay capacity**
  - 240 V (ac) 10 A 1/3 hp
- **Sensor**
  - 10 kΩ @ 77°F (25°± 0.2° C), curve 3, NTC thermistor accurate with up to 500 ft. (150m) of 18 gauge wire
- **Control accuracy**
  - ± 0.5°F (± 0.3°C) at 70°F (21°C)

**Settings**

- **Temperature Display**
  - -85 to 302°F (-65 to 150°C)
- **Setpoint 1**
  - -40 to 239°F (-40 to 115°C)
- **Differential 1**
  - 1 to 40°F (1 to 22°C)
- **Time delay 1**
  - 0 to 19 min 50 sec
- **Operating mode 1**
  - Heating/Cooling
- **Setpoint 2**
  - -10 to 239°F (-40 to 115°C)
- **Differential 2**
  - 1 to 40°F (1 to 22°C)
- **Time delay 2**
  - 0 to 19 min 50 sec
- **Operating mode 2**
  - Heating/Cooling
- **Temperature scale**
  - Fahrenheit/Celsius
- **Programmed settings**
  - Ten year memory backup

**Sequence of Operation**

- **When the Two Stage Setpoint Control 152 is powered-up** the digital display will show all of the display elements. The control will then monitor either sensor (S1) or sensor (S2) temperature and display the temperature on the digital display. Pressing and releasing the Item button will toggle between the sensor (S1) and sensor (S2) temperature readings when two sensors are used. (See diagram)

**Two Sensor Operating Mode**

When two sensors are used, sensor (S1) controls output relay 1 and sensor (S2) controls output relay 2.

- **If the control setpoint 1 and/or 2 is programmed for “Heat”** the control turns on the relay and shows the “HEAT” display element when the sensor temperature is (a) — 1/2 the differential setting below the setpoint, and (b) — the delay has timed out. When the sensor temperature rises 1/2 the differential setting above the setpoint, the relay switches off and the delay starts to time out.
Single Sensor Mode
When using a single sensor, the sensor controls the action of both output relays. Any combination of “HEAT/HEAT”, “HEAT/COOL”, “COOL/COOL” may be utilized. When using the Two Stage Setpoint Control 152 in a “HEAT/COOL” installation with only a single sensor, a 3 °F difference must be programmed between the heat setpoint plus 1/2 its differential, and the cool setpoint minus 1/2 its differential for operation. This ensures that the heating and cooling systems cannot operate at the same time.

Programming Examples

<table>
<thead>
<tr>
<th>Stage 1</th>
<th>Stage 2 Heat Control</th>
<th>Stage 2 Cool Control</th>
<th>Stage 2 Heat</th>
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</thead>
<tbody>
<tr>
<td>102 °F + 1/2 diff 1</td>
<td>100 °F Setpoint 1</td>
<td>98 °F - 1/2 diff 1</td>
<td>on</td>
</tr>
<tr>
<td>99 °F + 1/2 diff 2</td>
<td>97 °F Setpoint 2</td>
<td>95 °F - 1/2 diff 2</td>
<td>on</td>
</tr>
</tbody>
</table>

Desired temperature

**Example**:
- **Setpoint 1**: 70 °F
- **Setpoint 2**: 68 °F
- **Minimum 3 °F difference required**
- **Stage 1 Cool**: on
- **Stage 2 Heat**: off

**Caution**: Power should not be applied to any of the wires during this rough-in wiring stage.

- Install the Universal Sensor(s) 071 according to the instructions in Data Brochure D 070 and run the wiring back to the control but do not connect.
- Install a 24 V power supply, and run the wiring from the power supply to the control with 24 V (ac) power. A Class 2 transformer must be used. Do not connect any of the transformer terminals to ground.
- Install the wiring from the heating/cooling device(s) control circuit(s) to the appropriate relay on the control.

Step Four Testing and connecting the wiring

**Caution**: These tests are to be performed using standard testing practices and procedures and should only be carried out by a properly trained and experienced technician. A good quality electrical test meter, capable of reading from at least 0 — 200 Volts AC, and at least 0 — 2,000,000 Ohms, is essential to properly test this control. At no time should voltages in excess of 28Vac be measured at any of the wires connected to this control.
Test the sensor(s)

This test must be performed before power is applied to the control and before a sensor is connected to the terminal strip. Test the sensor(s) according to the instructions printed in the enclosed Data Brochure D 070.

Test the power supply

- Ensure that the wires from the power supply transformer are not touching each other, any other wires or ground. Turn on the power and, using an AC voltmeter, you should measure between 20 and 28 volts at the secondary side of the transformer.
- Turn off the power and complete the electrical connections to the terminal strip of the control.

Electrical connections

Power and output connections — Caution, Maximum 24 Volts A.C. or D.C.

Connect:
- the power supply to terminals C — R+(1 and 2)
- the heating/cooling device circuit 1 to terminals Relay 1 (3 and 4)
- the heating/cooling device circuit 2 to terminals Relay 2 (5 and 6)

Sensor connection(s) — Caution, voltage is never applied to these terminals

Connect:
- Sensor 071 to terminals S1 Sen and Com (7 and 8)
- Sensor 071 to terminals S2 Sen and Com (7 and 9) Optional

Settings

The digital display on the Two Stage Setpoint Control 152 has the following uses:

- To display the actual temperature(s) during normal operating mode.
- To allow the user to view and program the various control settings.
- To display the actual temperature(s) during normal operating mode.
- To display sensor faults. (Display will show "Err" when a sensor is either disconnected, short circuited or out of temperature range.)
- To display program faults. (Display will show "Prgm Err" when the "Heat/Cool" single sensor mode is incorrectly programmed.)

The following diagram illustrates how to operate the keypad buttons in order to view settings and program the control.

POWER ON

When the control is powered-up, all display elements turn on.

After approximately 5 seconds, the control automatically goes into operating mode.

OPERATING MODE

When in operating mode, the actual sensor temperature(s) are displayed.

Differential

- 2 Sensors
  - If no sensors are in use.
  - Dip Switch Up

Push and Release the "Item" button. The display will toggle between sensor 1 and 2.

DISPLAY MODE

Push and Hold the "Item" button. The programmed Setpoint 1 and then Setpoint 2 will be displayed.

Push and Hold the "Item" button. The programmed Differential 1 and then Differential 2 will be displayed.

Push and Hold the "Item" button. The programmed Setpoint 2 will be displayed.

Pushing the "Item" button changes the flashing pointer to Differential (1)

Pushing the "Item" button changes the flashing pointer to Delay (1)

Pushing the "Item" button changes the flashing pointer to Heating or Cooling (1) operation to be selected

Push the A or V button to select between Heating or Cooling operation

Push the A or V button to select between Fahrenheit or Celsius scale

The control automatically goes back to operating mode when the buttons are left alone for 20 seconds.
Differential

Setting the Differential on any control depends entirely on the actual operating characteristics of heating/cooling equipment in a specific application. Differential settings should normally be set as small as possible for greatest accuracy, but care must be taken to avoid short cycling of equipment. Experience, plus trial and error during actual operating conditions is usually the way most installers determine the correct differential setting.

Delay

Setting the Time Delay also depends on the actual operating characteristics of heating/cooling equipment in a specific application. With some equipment, time delays are unnecessary and the delay setting can be set to zero time delay. Other types of equipment depend on a fixed off delay to prevent damage to equipment components, particularly in the case of certain types of refrigeration equipment. Consult the manufacturer's operating and installation instructions for advice on recommended time delays.

Testing and Troubleshooting

If troubleshooting becomes necessary with the Two Stage Setpoint Control 152, follow the testing procedure in step four of the installation procedure on page 2 of this brochure.

If the display window shows “Err 1” or “Err 2”, sensor (S1) or (S2) is either open circuited, short circuited, or the sensor temperature is outside the temperature range of the control. If this type of fault occurs, the control will turn off its relays in order to shut down the heating or cooling equipment it is controlling.

If the display window flashes “prgm Err” when using a single sensor, the “heat/cool” differential setting is to small. Check setpoints and differentials to ensure that at least 3 °F exists between the heating setpoint plus 1/2 its differential and the cooling setpoint minus 1/2 its differential.

If you do not think the control is operating properly, check to see that the settings have been made correctly and that the problem is not a result of external causes. Make sure that all wiring connections are solid and the sensor(s) is located in the correct location.

Before you leave

- Install the wiring cover over the wiring chamber and secure it with the screw provided.
- Place the front cover on the control to cover the setting dials and snap it into place.
- Place this brochure, and all other brochures relating to the installation, in the protective plastic bag supplied with the control.
- Place the bag in a conspicuous location near the control for future reference.
- It is important to explain the operation of this control within the system to the end user, and anyone else who may be operating the system.

Limited Warranty and Product Return Procedure

Limited Warranty The liability of tekmar under this warranty is limited. The Purchaser, by taking receipt of any tekmar product (“Product”), acknowledges the terms of the Limited Warranty in effect at the time of such Product sale and acknowledges that it has read and understands same.

The tekmar Limited Warranty to the Purchaser on the Products sold hereunder is a manufacturer’s pass-through warranty which the Purchaser is authorized to pass through to its customers. Under the Limited Warranty, each tekmar Product is warranted against defects in workmanship and materials if the Product is installed and used in compliance with tekmar’s instructions, ordinary wear and tear excepted. The pass-through warranty period is for a period of twenty-four (24) months from the production date if the Product is not installed during that period, or twelve (12) months from the documented date of installation if installed within twenty-four (24) months from the production date.

The liability of tekmar under the Limited Warranty shall be limited to, at tekmar’s sole discretion: the cost of parts and labor provided by tekmar to repair defects in materials and/or workmanship of the defective product; or to the granting of credit to the Purchaser; or to the entire cost of the defective product; or to the exchange of the defective product for a warranty replacement product; or to the granting of credit limited to the original cost of the defective product, and such repair, exchange or credit shall be the sole remedy available from tekmar, and, without limiting the foregoing in any way, tekmar is not responsible, in contract, tort or strict product liability, for any other losses, costs, expenses, inconveniences, or damages, whether direct, indirect, special, secondary, incidental or consequential, arising from ownership or use of the product, or from defects in workmanship or materials, including any liability for fundamental breach of contract.

The pass-through Limited Warranty applies only to those defective Products returned to tekmar during the warranty period. This Limited Warranty does not cover the cost of the parts or labor to remove or transport the defective Product, or to reinstall the repaired or replacement Product, all such costs and expenses being subject to Purchaser’s agreement and warranty with its customers.

Any representations or warranties about the Products made by Purchaser to its customers which are different from or in excess of the tekmar Limited Warranty are the Purchaser’s sole responsibility and obligation. Purchaser shall indemnify and hold tekmar harmless from and against any and all claims, liabilities and damages of any kind or nature which arise out of or are related to any such representations or warranties by Purchaser to its customers.

The pass-through Limited Warranty does not apply if the returned Product has been damaged by negligence by persons other than tekmar, accident, fire, Act of God, abuse or misuse; or has been damaged by modifications, alterations or attachments made subsequent to purchase which have not been authorized by tekmar; or if the Product was not installed in compliance with tekmar’s instructions and/or the local codes and ordinances; or if due to defective installation of the Product; or if the Product was not used in compliance with tekmar’s instructions.

This Warranty is in lieu of all other warranties, express or implied, which the governing law allows parties to contractually exclude, including, without limitation, implied warranties of merchantability and fitness for a particular purpose, durability or description of the product, its non-infringement of any relevant patents or trademarks, and its compliance with or non-violation of any applicable environmental, health or safety legislation: the term of any other warranty not hereby contractually excluded is limited such that it shall not extend beyond twenty-four (24) months from the production date, to the extent that such limitation is allowed by the governing law.

Product Warranty Return Procedure All Products that are believed to have defects in workmanship or materials must be returned, together with a written description of the defect, to the tekmar Representative assigned to the territory in which such Product is located. If tekmar receives an inquiry from someone other than a tekmar Representative, including an inquiry from Purchaser (if not a tekmar Representative) or Purchaser’s customers, regarding a potential warranty claim, tekmar’s sole obligation shall be to provide the address and other contact information regarding the appropriate Representative.

tekmar Control Systems Ltd., Canada
kekmar Control Systems, Inc., U.S.A.
Head Office: 5100 Silver Star Road
Vernon, B.C. Canada V1B 3K4
(250) 545-7749 Fax. (250) 545-0650
Web Site: www.tekmarsystems.com

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